



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3407-041
Job Sheet 178424



Part No: D3407-041

Job Qty: 16 ea

Part Name: Tow Ring



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/31/18

Job Tracking No:

Due Date: 6/8/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IPP Rev:A 05.10.14 New issue KJ/EC IPP Rev:B 08-09-09 revE as per dwg DD verified by:EC IPP REV:F
17.11.02 AS PER DWG REV.G DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	16 Ea	6/8/18	6/8/18	0.00	0.00	Start Up Large Fab-1		JBL 18-06-13
100	Large Fab	16 pcs	6/8/18	6/8/18	0.00	3.51	Large Fab 1		JBL 18-06-13
110	QC	16 pcs	6/8/18	6/8/18	0.00	0.00	QC9		GL
120	QC	16 pcs	6/8/18	6/8/18	0.00	0.00	QC5		
130	Powdercoat	16 pcs	6/8/18	6/8/18	0.00	0.60	Powdercoat2		DJS 18-6-14
140	QC	16 pcs	6/8/18	6/8/18	0.00	0.00	QC3		JUN 19 2018
150	Packaging	16 pcs	6/8/18	6/8/18	0.00	0.00	Packaging3-1		JUN 19 2018
160	QC21-SA	16 Ea	6/8/18	6/8/18	0.00	0.00	QC21		JUN 19 2018

Part Op 100 - Weld D3407-1/-5 using welding rod TIG174 as per Dwg D3407 & QSI 004 A/R TIG174 ROD
Descriptions: Batch:

130 - **Mask Threaded Section** START TIME: 3:15 OVEN TEMPERATURE: 400° FINISH TIME:

5:45.

M 138839.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3407-1	Stem	16 Ea (1 ea)	90-Start up Operation	1054340
D3407-5	Ring	16 Ea (1 ea)	90-Start up Operation	5047788

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3407-1	16	18	0
	D3407-5	16	37	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Suspected L _____		AGAINST DEPARTMENT/PROCESS Slid tube ☐ Cross tube ☐ Water let ☐ Engineering ☐ Quality ☐ her ☐ Approval ☐ ed By _____ Supervisor ☐ rification _____ ordinator _____ ival _____																																																																													
Date : _____		Step #: _____		 Container No: S080752 Part: D3407 - 041 Job No: 178424 Serial No/Batch: S080752 Revision: G Inspector: _____ Exp Date: _____ Instructions: _____ Date: 06/3/18																																																																													
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